

## SX-300DL POCKET SPRING ASSEMBLY MACHINE



- The springs coming out of the coiling machine are automatically cut, controlled by the quality control system, and the spring unit is prepared with the bonding technique in accordance with the given sizes.
- There is a production planning system.
- Work with 3 coilers
- There is an apparatus adding the fabrics when the fabrics end.
- There is an automatic throwing system for broken springs.
- Nested, zoning is possible
- There is a 30 kg glue tank. Total 4 gluing valves for incouninuous gluing
- Glue system; Nordson or Robatech
- Make 4 sofa units and 2 single beds at the same time
- Suitable for making with or without upper and lower fabric
- The machine is CE certified
- One year guarantee for the manufacturing fault

### TECHNICAL PARAMETERS

Spring Type:	Barrel or Cylindrical
Spring Core Width:	< 2200mm
Capacity:	17 - 20 rows / min
Spring Waist Ext Dia:	Ø37-Ø75mm
Pocket Height:	55 - 240mm
Fabric Thickness:	≥60 g/m <sup>2</sup>
Fabric Width:	≤2300mm
Main Drive Power:	15 KVA
Air Consumption:	10m <sup>3</sup> /h
Weight:	5100 kg
Power Requirement:	380V 3Phase, 50-60Hz (415V - 480V - 220V optional)

- The factory reserves all rights to change product specifications without any information.
- The machine will be adjusted to a spring size within the range specified in its technical specifications.
- Each additional modification of the actual coil specification may request additional tools.

